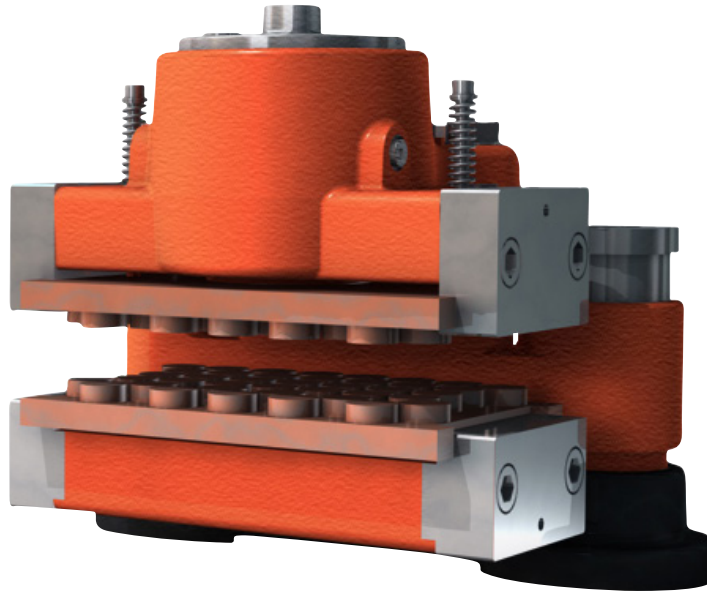


# Disc Brake: BSFI 3000 MONOspring

Name: DEB-3000-001-MS-MAR

Date: 23.01.2012

Revision: B



## TECHNICAL DATA AND CALCULATION FUNDAMENTALS

CALIPER TYPE	CLAMPING FORCE <sup>1)</sup> [N]		BRAKING FORCE <sup>2)</sup> [N]	LOSS OF FORCE PER 1MM [%]	OPERATING PRESSURE <sup>3)</sup> MPa	BALANCING PRESSURE <sup>1)</sup> MIN MPa	PAD SURFACE PRESSURE <sup>4)</sup> [N/mm <sup>2</sup> ]
	MIN	MAX					
BSFI 3020	20,000	23,000	16,000	5.0	4.0	2.28	0.39 - 0.64
BSFI 3025	24,800	24,800	19,840	4.0	4.5	2.82	0.46 - 0.76
BSFI 3030	30,000	33,500	24,000	5.0	5.0	3.42	0.56 - 0.93
BSFI 3040	40,000	44,000	32,000	4.0	6.5	4.55	0.74 - 1.22
BSFI 3046	46,000	50,000	36,800	4.0	7.5	5.23	0.84 - 1.39
BSFI 3050	50,000	55,000	40,000	6.0	8.0	5.69	0.92 - 1.53
BSFI 3056	56,000	60,000	44,800	6.0	9.0	6.37	1.01 - 1.67
BSFI 3060	60,000	66,000	48,000	5.0	9.5	6.83	1.11 - 1.83
BSFI 3070	70,000	77,000	56,000	4.0	11.5	7.96	1.29 - 2.14
BSFI 3080	80,000	88,000	64,000	7.0	13.0	9.10	1.48 - 2.44
BSFI 3085	85,000	93,000	68,000	7.0	14.0	9.67	1.56 - 2.58
BSFI 3090	90,000	98,500	72,000	13.0	14.5	10.24	1.65 - 2.74
BSFI 3100	100,000	109,000	80,000	11.0	16.0	11.37	1.83 - 3.03
BSFI 3110	110,000	119,000	88,000	10.0	17.5	12.51	2.00 - 3.31
BSFI 3120	120,000	130,000	96,000	9.0	19.0	13.65	2.18 - 3.61

<sup>1)</sup> All figures are based on 1 mm air gap. (Total)

<sup>2)</sup> Braking force is based on a min clamping force, nominal coefficient of friction  $\mu = 0.4$  and 2 brake surfaces.

<sup>3)</sup> The operating pressure is the minimum needed for operating the brake

<sup>4)</sup> Pad pressure for organic / sintered pads respectively (based on max. clamping force)

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## Specification

### BRAKING TORQUE

The braking torque  $M_B$  is calculated from following formula where:

$a$  is the number of brakes acting on the disc

$F_B$  is the braking force according to table above [N] or calculated from formula

$D_o$  is the brake disc outer diameter [m]

The actual braking torque may vary depending on adjustment of brake and friction coefficient.

$$M_B = a \cdot F_B \cdot \frac{(D_o - 0,20)}{2} \text{ [Nm]}$$

$$F_B = F_C \cdot 2 \cdot \mu$$

### CALCULATION FUNDAMENTALS

#### MONOSPRING

Weight of caliper without bracket:	175 kg
Pad width:	200 mm
Pad area: (organic)	59,600 mm <sup>2</sup> (*)
Max. wear of pad: (organic)	5 mm (*) "(=27 mm thick)"
Pad area: (sintered)	36,000 mm <sup>2</sup> (*)
Max. wear of pad: (sintered)	5 mm (*) "(=27 mm thick)"
Nominal coefficient of friction:	$\mu = 0.4$
Total piston area - each caliper half:	88 cm <sup>2</sup>
Total piston area - each caliper:	88 cm <sup>2</sup>
Volume for each caliper at 1 mm stroke:	8.8 cm <sup>3</sup>
Volume for each caliper at 3 mm stroke:	26.4 cm <sup>3</sup>
Actuating time (guide value for calculation):	0.3 sec
Pressure connection/port:	1/4" BSP
Drain connection port:	1/8" BSP
Recommended pipe size:	10/8 mm
Maximum operating pressure	23.0 MPa
Operating temperature range - general	from -20°C to +70°C

(For temperatures outside this range contact Svendborg Brakes)

(\*) On each brake pad.