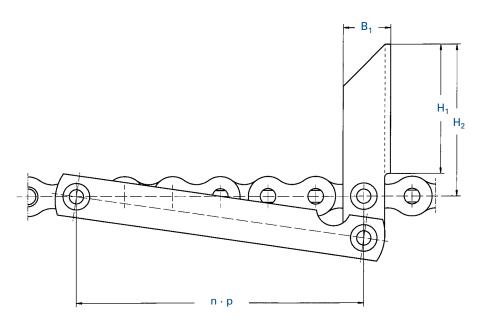


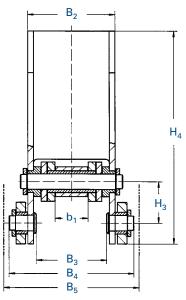


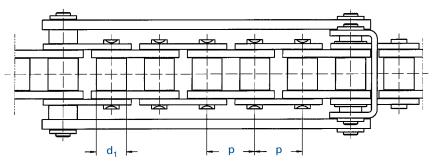
Pusher dog

Secure transport of general cargo

During conveyance the WIPPERMANN pusher is at right angles to the chain. In the deflection phase it submerges under the transported material without damaging it.







recommended duct width

Chain		Sprockets		Pitch	Inner Roller Pusher dog dimensions width Ø									Thrust			
		Number of teeth	Hub Ø		, man			Г			1	1	1	1	ı		
•				р	b ₁	d ₁	B ₁	B ₂	B ₃	B_4	B ₅	H ₁	H ₂	H ₃	H ₄	n	
			max.		min.	max.											max.
No.	Ind.			mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		kN
462 / M 120	10	20	32	12,700	7,75	8,51	18,0	25,0	19,0	35,0	40,0	22,0	29,0	11,0	46,0	5	0,5
501 / M 132	10	32	80	15,875	9,65	10,16	18,0	31,0	23,0	40,0	45,0	50,0	60,0	18,0	86,0	8	1,0
501 / M 133	10	24	60	15,875	9,65	10,16	18,0	31,0	23,0	40,0	45,0	50,0	60,0	14,0	82,0	6	1,0
548 / M 132	10	24	90	25,400	17,02	15,88	25,0	46,0	37,0	65,0	70,0	68,0	80,0	22,0	113,0	6	3,0

 $^{^{10}\ \}mathrm{can}\ \mathrm{also}\ \mathrm{be}\ \mathrm{supplied}\ \mathrm{in}\ \mathrm{stainless}\ \mathrm{steel}$

All designs can also be supplied as MARATHON roller chains (maintenance-free), BIATHLON, BIATHLON KS, TRIATHLON and TRIATHLON KS! For details on orders and enquiries see page 132. For untoleranced dimensions DIN ISO 2768 c applies.

58 WIPPERMANN MC-04/2015