



Specializing
in vacuum cups
since 1970

The Original Blue Cup!

Made in the USA



Vi-Cas Vacuum Cups

Vi-Cas Manufacturing is a world leader in supplying vacuum cups of various shapes, sizes and materials – and has been since 1970. Our cups are used for a wide variety of applications, including pick-and-place, label application, packaging, materials handling, and more. Whether short or long production runs, for custom or standard designs, we offer short turnaround times. We can quote custom cups from supplied drawings or reverse engineer from customer-supplied cups.

The following pages show a sampling of our more popular cups – listed by type. If you do not see what you need here, please check our full product line which is available online at www.vi-cas.com.



In addition to a full line of vacuum cups for a diverse range of industries and applications, Vi-Cas manufactures Grabbers, Rollers, Quill parts, gripper rubbers and tightening disks, and roller reconditioning services.



Vi-Cas Manufacturing

8407 Monroe Avenue
Cincinnati, OH 45236
(513) 791-7741
www.vi-cas.com

Style A

	Part #	VC-41
	Lip Dia.	.82" (21mm)
	Height	.29" (7mm)
	Mtg Hole	.19" (5mm)

	Part #	VC-36B
	Lip Dia.	1" (25mm)
	Height	.34" (8.6mm)
	Mtg Hole	.24" (6mm)

	Part #	VC-36G
	Lip Dia.	1" (25mm)
	Height	.34" (8.6mm)
	Mtg Hole	.25" (6mm)

	Part #	VC-141
	Lip Dia.	1.01" (26mm)
	Height	.6" (15mm)
	Mtg Hole	.31" (8mm)

	Part #	VC-9A
	Lip Dia.	1.14" (29mm)
	Height	.46" (11mm)
	Mtg Hole	.25" (6mm)

	Part #	VC-28
	Lip Dia.	1.14" (29mm)
	Height	.5" (12mm)
	Mtg Hole	.25" (6mm)

	Part #	VC-2EF
	Lip Dia.	1.25" (32mm)
	Height	.41" (10mm)
	Mtg Hole	.25" (6mm)

	Part #	VC-100B
	Lip Dia.	1.67" (42mm)
	Height	.5" (12mm)
	Mtg Hole	.25" (6mm)

Style B







	Part #	VC-158
	Lip Dia.	.71" (18mm)
	Height	.43" (10mm)
	Mtg Hole	.18" (5mm)

	Part #	VC-108
	Lip Dia.	.78" (20mm)
	Height	.39" (10mm)
	Mtg Hole	.25" (6mm)

	Part #	VC-159
	Lip Dia.	1" (25mm)
	Height	.62" (15mm)
	Mtg Hole	.18" (5mm)

	Part #	VC-121A
	Lip Dia.	1.18" (30mm)
	Height	.29" (7mm)
	Mtg Hole	.28" (7mm)

Style B (Continued)







	Part #	VC-2C1
	Lip Dia.	1.26" (32mm)
	Height	.32" (8mm)
	Mtg Hole	.25" (6mm)
	Part #	VC-37A 1/4H W/W
	Lip Dia.	1.5" (38mm)
	Height	.81" (20mm)
	Mtg Hole	.25" (6mm)
	Part #	VC-8
	Lip Dia.	1.51" (38mm)
	Height	.56" (14mm)
	Mtg Hole	.23" (6mm)
	Part #	VC-37 1/4H
	Lip Dia.	1.53" (39mm)
	Height	.75" (19mm)
	Mtg Hole	.25" (6mm)
	Part #	VC-45 1/4H W/W
	Lip Dia.	1.84" (47mm)
	Height	.84" (21mm)
	Mtg Hole	.25" (6mm)
	Part #	VC-54
	Lip Dia.	1.93" (49mm)
	Height	.75" (19mm)
	Mtg Hole	.56" (23mm)







	Part #	VC-59 1/4HL
	Lip Dia.	2" (5mm)
	Height	.65" (16mm)
	Mtg Hole	.25" (6mm)
	Part #	VC-59C W/W
	Lip Dia.	2" (51mm)
	Height	.65" (16mm)
	Mtg Hole	.34" (8mm)
	Part #	VC-70 1/2H
	Lip Dia.	2.5" (64mm)
	Height	.79" (20mm)
	Mtg Hole	.50" (13mm)
	Part #	VC-31A 1/2H
	Lip Dia.	3.09" (79mm)
	Height	1.48" (37mm)
	Mtg Hole	.50" (13mm)

Vi-Cas is your source for Quill Parts, Gripper Rubbers and Tightening Discs















Style C

	Part #	VC-MINI-.199
	Lip Dia.	.19" (5mm)
	Height	.47" (12mm)
	Mtg Hole	.06" (2mm)
	Part #	VC-MINI-.312
	Lip Dia.	.29" (7mm)
	Height	.46" (11mm)
	Mtg Hole	.18" (5mm)
	Part #	VC-265
	Lip Dia.	.41" (10mm)
	Height	.23" (6mm)
	Mtg Hole	.16" (4mm)
	Part #	VC-191
	Lip Dia.	.46" (12mm)
	Height	.37" (9mm)
	Mtg Hole	.16" (4mm)
	Part #	VC-157-A
	Lip Dia.	.5" (13mm)
	Height	.53" (13mm)
	Mtg Hole	.19" (5mm)
	Part #	VC-123
	Lip Dia.	.56" (14mm)
	Height	.82" (21mm)
	Mtg Hole	.31" (8mm)

	Part #	VC-316D
	Lip Dia.	.7" (18mm)
	Height	.7" (18mm)
	Mtg Hole	.16" (4mm)
	Part #	VC-158B
	Lip Dia.	.79" (20mm)
	Height	.47" (11mm)
	Mtg Hole	.2" (5mm)
	Part #	VC-2E3
	Lip Dia.	1" (25mm)
	Height	.98" (24mm)
	Mtg Hole	.37" (9mm)
	Part #	VC-147A
	Lip Dia.	1.01" (26mm)
	Height	.98" (24mm)
	Mtg Hole	.38" (10mm)
	Part #	VC-2F
	Lip Dia.	1.02" (26mm)
	Height	1.06" (27mm)
	Mtg Hole	.41" (10mm)
	Part #	VC-147
	Lip Dia.	1.04" (26mm)
	Height	1" (25mm)
	Mtg Hole	.38" (10mm)

Style C (Continued)

	Part #	VC-160
	Lip Dia.	1.06" (27mm)
	Height	.77" (20mm)
	Mtg Hole	.23" (6mm)
	Part #	VC-53
	Lip Dia.	1.06" (27mm)
	Height	.73" (19mm)
	Mtg Hole	.23" (6mm)
	Part #	VC-19
	Lip Dia.	1.11" (28mm)
	Height	.72" (18mm)
	Mtg Hole	.23" (6mm)
	Part #	VC-2D
	Lip Dia.	1.25" (32mm)
	Height	1" (25mm)
	Mtg Hole	.41" (10mm)
	Part #	VC-2C
	Lip Dia.	1.29" (33mm)
	Height	.8" (20mm)
	Mtg Hole	.25" (6mm)
	Part #	VC-2A
	Lip Dia.	1.31" (33mm)
	Height	.77" (20mm)
	Mtg Hole	.25" (6mm)

	Part #	VC-2EH
	Lip Dia.	1.31" (33mm)
	Height	1.04" (26mm)
	Mtg Hole	.38" (10mm)
	Part #	VC-2E
	Lip Dia.	1.36" (35mm)
	Height	1.09" (28mm)
	Mtg Hole	.38" (10mm)
	Part #	VC-2E1
	Lip Dia.	1.37" (35mm)
	Height	1" (25mm)
	Mtg Hole	.31" (8mm)
	Part #	VC-50
	Lip Dia.	1.56" (40mm)
	Height	.94" (24mm)
	Mtg Hole	.23" (6mm)
	Part #	VC-49A1
	Lip Dia.	1.56" (40mm)
	Height	1.02" (40mm)
	Mtg Hole	.38" (10mm)
	Part #	VC-7-1
	Lip Dia.	1.63" (41mm)
	Height	1.5" (28mm)
	Mtg Hole	.38" (10mm)

Style C (Continued)

	Part #	VC-51
	Lip Dia.	1.64" (42mm)
	Height	1.95" (50mm)
	Mtg Hole	.64" (16mm)
	Part #	VC-49
	Lip Dia.	2.47" (63mm)
	Height	1.91" (49mm)
	Mtg Hole	.62" (16mm)
	Part #	VC-49C
	Lip Dia.	2.55" (65mm)
	Height	2.03" (52mm)
	Mtg Hole	.62" (16mm)
	Part #	VC-30 1/2H
	Lip Dia.	3.06" (78mm)
	Height	1.39" (35mm)
	Mtg Hole	.5" (13mm)
	Part #	VC-15
	Lip Dia.	3.45" (88mm)
	Height	1.39" (35mm)
	Mtg Hole	.62" (16mm)

Style D





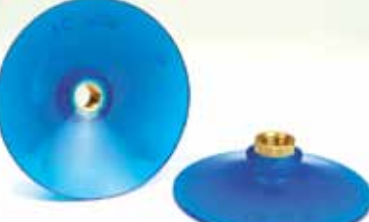
	Part #	VC-33A5
	Lip Dia.	.75" (19mm)
	Height	1.08" (27mm)
	Mtg Hole	.44" (11mm)
	Part #	VC-32
	Lip Dia.	1.75" (44mm)
	Height	1.69" (43mm)
	Mtg Hole	.63" (16mm)
	Part #	VC-32UJ
	Lip Dia.	1.88" (48mm)
	Height	1.11" (28mm)
	Mtg Hole	.65" (17mm)
	Part #	VC-32ABC
	Lip Dia.	1.94" (49mm)
	Height	1.45" (37mm)
	Mtg Hole	.65" (17mm)
	Part #	VC-32E 1/2HL W/CB
	Lip Dia.	2.77" (70mm)
	Height	1.78" (45mm)
	Mtg Hole	.5" (13mm)



Vi-Cas is your source for a variety of Depanner Cups.

Style E

	Part #	VC-204E 1/4 NPT
	Lip Dia.	1.25" (32mm)
	Height	1.1" (28mm)
	Mtg Hole	1/4" NPT
	Part #	VC-2EA 1/8 MPT
	Lip Dia.	1.34" (34mm)
	Height	.9" (23mm)
	Mtg Hole	1/8" MPT
	Part #	VC-204D 1/4 NPT
	Lip Dia.	1.5" (38mm)
	Height	1.04" (26mm)
	Mtg Hole	1/4" NPT
	Part #	VC-37B 1/8 MPT
	Lip Dia.	1.5" (38mm)
	Height	1.09" (28mm)
	Mtg Hole	1/8" MPT
	Part #	VC-204C 1/4 NPT
	Lip Dia.	1.75" (44mm)
	Height	1.14" (29mm)
	Mtg Hole	1/4" NPT
	Part #	VC-204B 1/4 NPT
	Lip Dia.	2.03" (52mm)
	Height	1.25" (32mm)
	Mtg Hole	1/4" NPT

	Part #	VC-106A 3/8 NPT
	Lip Dia.	2.03" (52mm)
	Height	1.25" (32mm)
	Mtg Hole	3/8" NPT
	Part #	VC-13A 1/4 NPT
	Lip Dia.	2.48" (63mm)
	Height	1.67" (42mm)
	Mtg Hole	1/4" NPT
	Part #	VC-30 3/8 NPT
	Lip Dia.	3.06" (78mm)
	Height	1.67" (42mm)
	Mtg Hole	3/8" NPT
	Part #	VC-31A 3/8 NPT
	Lip Dia.	3.09" (78mm)
	Height	1.48" (38mm)
	Mtg Hole	3/8" NPT
	Part #	VC-204 1/4 NPT
	Lip Dia.	3.5" (89mm)
	Height	1.1" (28mm)
	Mtg Hole	1/4" NPT



*Round objects?
Vi-Cas has your
solution.*

Style F



Part #	VC-86 3/8 MPT
Lip Dia.	2.09" (53mm)
Height	1.21" (31mm)
Mtg Hole	3/8" MPT



Part #	VC-27A
Lip Dia.	3.25" (83mm)
Height	1.15" (29mm)
Mtg Hole	Threaded <i>Specify Thread</i>



Part #	VC-27
Lip Dia.	4.25" (108mm)
Height	1.18" (30mm)
Mtg Hole	Threaded <i>Specify Thread</i>

Style G



Part #	VC-NJ1
Lip Dia.	.42" (1mm)
Height	.48" (12mm)
Mtg Hole	.14" (4mm)



Part #	VC-231
Lip Dia.	.89" (23mm)
Height	.59" (15mm)
Mtg Hole	.23" (6mm)

Style H



Part #	VC-33A6
Lip Dia.	.61" (16mm)
Height	.98" (25mm)
Mtg Hole	.56" (14mm)



Part #	VC-176
Lip Dia.	.64" (16mm)
Height	.83" (21mm)
Mtg Hole	.45" (11mm)



Part #	VC-134
Lip Dia.	1.38" (35mm)
Height	2.14" (54mm)
Mtg Hole	1.14" (29mm)

Style I



Part #	VC-B3F
Lip Dia.	.51" (13mm)
Height	.51" (13mm)
Mtg Hole	.15" (4mm)



Part #	VC-BL20
Lip Dia.	.79" (20mm)
Height	.88" (22mm)
Mtg Hole	.2" (5mm)



Part #	VC-B20P
Lip Dia.	.87" (22mm)
Height	.75" (19mm)
Mtg Hole	.28" (7mm)

Grabber cups. The uses are unlimited. They can be used on almost any non-porous surface like glass, ceramic tile and sheet metal.



Style I (Continued)

	Part #	VC-124A
	Lip Dia.	1" (25mm)
	Height	.87" (22mm)
	Mtg Hole	.18" (5mm)

	Part #	VC-BL30
	Lip Dia.	1.21" (31mm)
	Height	1.21" (31mm)
	Mtg Hole	.29" (7mm)

	Part #	VC-B40P
	Lip Dia.	1.7" (43mm)
	Height	1.13" (29mm)
	Mtg Hole	.29" (7mm)

	Part #	VC-B50P
	Lip Dia.	2.1" (53mm)
	Height	1.42" (36mm)
	Mtg Hole	.42" (11mm)

Style J

	Part #	VC-B20F 1/8 MPT
	Lip Dia.	.87" (22mm)
	Height	1.07" (27mm)
	Mtg Hole	1/8" MPT

	Part #	VC-33A4A 1/8 MPT
	Lip Dia.	1.12" (28mm)
	Height	1.12" (28mm)
	Mtg Hole	1/8" MPT

	Part #	VC-322A 1/4 NPT
	Lip Dia.	1.5" (38mm)
	Height	1.12" (29mm)
	Mtg Hole	1/4" NPT

	Part #	VC-33D 1/4 NPT
	Lip Dia.	1.5" (38mm)
	Height	2" (51mm)
	Mtg Hole	1/4" NPT

	Part #	VC-B40 3/8 NPT
	Lip Dia.	1.65" (42mm)
	Height	1.37" (35mm)
	Mtg Hole	3/8" NPT

	Part #	VC-322C 1/4 NPT
	Lip Dia.	1.75" (44mm)
	Height	1.13" (29mm)
	Mtg Hole	1/4" NPT







	Part #	VC-322D 1/4 NPT
	Lip Dia.	2" (51mm)
	Height	1.13" (29mm)
	Mtg Hole	1/4" NPT

	Part #	VC-32C1-F 1/4 NPT
	Lip Dia.	2" (51mm)
	Height	1.54" (39mm)
	Mtg Hole	1/4" NPT

Style J (Continued)

	Part #	VC-32D 1/4 NPT
	Lip Dia.	2" (51mm)
	Height	1.65" (42mm)
	Mtg Hole	1/4" NPT
	Part #	VC-B50 1/8 MPT
	Lip Dia.	2.1" (53mm)
	Height	1.87" (48mm)
	Mtg Hole	1/8" MPT
	Part #	VC-137 1/4 NPT
	Lip Dia.	2.36" (60mm)
	Height	1.84" (47mm)
	Mtg Hole	1/4" NPT
	Part #	VC-32B 1/4 NPT
	Lip Dia.	2.8" (71mm)
	Height	2.06" (52mm)
	Mtg Hole	1/4" NPT
	Part #	VC-252 1/8 MPT
	Lip Dia.	.75" x .98" (19mm x 25mm)
	Height	.7" (18mm)
	Mtg Hole	1/8" MPT







Style K







	Part #	VC-B5
	Lip Dia.	.19" (5mm)
	Height	.5" (13mm)
	Mtg Hole	.06" (2mm)
	Part #	VC-B6
	Lip Dia.	.25" (6mm)
	Height	.45" (11mm)
	Mtg Hole	.06" (2mm)
	Part #	VC-B10
	Lip Dia.	.41" (10mm)
	Height	.55" (14mm)
	Mtg Hole	.06" (2mm)
	Part #	VC-B10-5
	Lip Dia.	.43" (11mm)
	Height	.65" (17mm)
	Mtg Hole	.16" (4mm)
	Part #	VC-B10-3
	Lip Dia.	.44" (11mm)
	Height	.65" (17mm)
	Mtg Hole	.14" (4mm)
	Part #	VC-B3-5
	Lip Dia.	.5" (13mm)
	Height	1.5" (38mm)
	Mtg Hole	.15" (4mm)







Vi-Cas is your source for Rollers







Style K (Continued)

	Part #	VC-B3
	Lip Dia.	.52" (13mm)
	Height	.59" (15mm)
	Mtg Hole	.15" (4mm)
	Part #	VC-B3-1
	Lip Dia.	.52" (13mm)
	Height	1.06" (27mm)
	Mtg Hole	.15" (4mm)
	Part #	VC-B15
	Lip Dia.	.61" (16mm)
	Height	.81" (21mm)
	Mtg Hole	.16" (4mm)
	Part #	VC-B18
	Lip Dia.	.72" (18mm)
	Height	.94" (24mm)
	Mtg Hole	.2" (5mm)
	Part #	VC-B2
	Lip Dia.	.75" (19mm)
	Height	.71" (18mm)
	Mtg Hole	.26" (7mm)
	Part #	VC-B20
	Lip Dia.	.8" (20mm)
	Height	.81" (21mm)
	Mtg Hole	.16" (4mm)

	Part #	VC-B20-2
	Lip Dia.	.84" (21mm)
	Height	.75" (19mm)
	Mtg Hole	.19" (5mm)
	Part #	VC-33A3 7/16 HL 7/16 Stem
	Lip Dia.	.9" (23mm)
	Height	1.02" (26mm)
	Mtg Hole	.44" (11mm)
	Part #	VC-196B
	Lip Dia.	.92" (23mm)
	Height	.63" (16mm)
	Mtg Hole	.28" (7mm)
	Part #	VC-124
	Lip Dia.	1.02" (26mm)
	Height	1.45" (37mm)
	Mtg Hole	.36" (9mm)
	Part #	VC-B28
	Lip Dia.	1.09" (28mm)
	Height	.8" (20mm)
	Mtg Hole	.14" (4mm)
	Part #	VC-33E1
	Lip Dia.	1.09" (28mm)
	Height	1.2" (30mm)
	Mtg Hole	.34" (9mm)

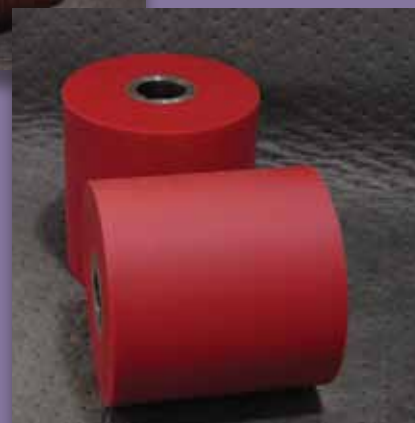
Style K (Continued)

	Part #	VC-33E
	Lip Dia.	1.14" (29mm)
	Height	1.52" (39mm)
	Mtg Hole	.31" (8mm)
	Part #	VC-B4A
	Lip Dia.	1.19" (30mm)
	Height	1.25" (32mm)
	Mtg Hole	.27" (7mm)
	Part #	VC-B1
	Lip Dia.	1.2" (30mm)
	Height	.88" (22mm)
	Mtg Hole	.27" (7mm)
	Part #	VC-B1C
	Lip Dia.	1.2" (30mm)
	Height	.88" (22mm)
	Mtg Hole	.27" (7mm)
	Part #	VC-33AD1
	Lip Dia.	1.2" (30mm)
	Height	1.12" (29mm)
	Mtg Hole	.23" (6mm)
	Part #	VC-33A7
	Lip Dia.	1.25" (32mm)
	Height	.89" (23mm)
	Mtg Hole	.27" (7mm)

	Part #	VC-33A2 7/16 HL 5/8 Stem
	Lip Dia.	1.25" (32mm)
	Height	.98" (25mm)
	Mtg Hole	.44" (11mm)
	Part #	VC-217A
	Lip Dia.	1.31" (59mm)
	Height	.265" (67mm)
	Mtg Hole	.68" (17mm)
	Part #	VC-B30
	Lip Dia.	1.33" (34mm)
	Height	1.2" (30mm)
	Mtg Hole	.25" (6mm)
	Part #	VC-B1A
	Lip Dia.	1.38" (35mm)
	Height	.91" (23mm)
	Mtg Hole	.28" (7mm)
	Part #	VC-33A1
	Lip Dia.	1.4" (36mm)
	Height	1.66" (42mm)
	Mtg Hole	.44" (11mm)
	Part #	VC-33A
	Lip Dia.	1.42" (36mm)
	Height	1.69" (43mm)
	Mtg Hole	.25" (6mm)

Style K (Continued)**Style L**

Vi-Cas can recoat your worn rollers with long-lasting polyurethane for a fraction of the cost of new.



Style M

	Part #	VC-322B
	Lip Dia.	2.5" (64mm)
	Height	1.1" (28mm)
	Mtg Hole	Threaded
		<i>Specify Thread</i>

	Part #	VC-B75
	Lip Dia.	3.09" (79mm)
	Height	1.82" (46mm)
	Mtg Hole	Threaded
		<i>Specify Thread</i>

	Part #	VC-130
	Lip Dia.	3.31" (84mm)
	Height	2.75" (70mm)
	Mtg Hole	Threaded
		<i>Specify Thread</i>

	Part #	VC-130D2
	Lip Dia.	3.36" (85mm)
	Height	1.78" (45mm)
	Mtg Hole	Threaded
		<i>Specify Thread</i>

	Part #	VC-104-4.5
	Lip Dia.	4.5" (114mm)
	Height	2.5" (63mm)
	Mtg Hole	Threaded
		<i>Specify Thread</i>

	Part #	VC-B110 4-Hole MT
	Lip Dia.	4.62" (117mm)
	Height	2.5" (63mm)
	Mtg Hole	4-Hole

Style N

	Part #	VC-183 2X5-001
	Lip Dia.	2" x 5" (51mm x 127mm)
	Height	1.17" (30mm)
	Mtg Hole	3/8 NPT
		5/16-18 2 Places

VI-CAS Manufacturing Company has been committed for over twenty-five years to serving our customers with the finest quality products at the best possible prices. By continually improving our services and design capabilities, we lead the way in providing our clients with excellence.

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 Cincinnati, OH 45236

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 Cincinnati, OH 45236

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In addition to a full line of vacuum cups for a diverse range of industries and applications, Vi-Cas manufactures grabbers, rollers, quill parts, gripper rubbers and tightening disks, and roller reconditioning services.



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